

## 8.8 Digital Storage Alarm

- The GREEN MACHINE will operate when there is a Digital Storage Alarm, but the USB Drive will not or cannot record the data.
- The Digital Storage Alarm will activate when the following items occur:
  1. A Digital Storage Drive (USB Drive) is not installed in the PLC slot.  
OR
  2. When the Digital Storage Drive (USB Drive) is not inserted into the PLC slot properly. **See Figure 8-24**
- Correct the above problem(s), and the Digital Storage Alarm will clear.



Figure 8-24: USB Drive for Digital (data) Storage