VST Installation Procedure for Phase II EVR Vacuum Assist Low Permeation Fuel Hoses

Part Number Series: V34EV



Vapor Systems Technologies, Inc.

650 Pleasant Valley Drive Springboro, Ohio 45066 (USA)

Toll Free: 1-888-878-4673 Phone: 937-704-9333 Fax: 937-704-9443 www.vsthose.com

GENERAL INFORMATION

If hanging hardware components are involved in a drive-off or incur other customer abuse, each individual component must be functionally tested prior to customer dispensing activities.

INSTALLATION PREPARATION

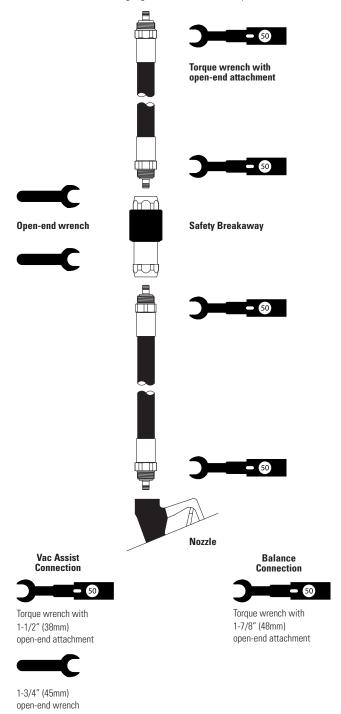
This procedure must be followed to ensure leak-proof installation and operation of these hose products.

- 1. Turn off and tag the power to the dispenser. Dispenser must be deenergized prior to service to avoid personal injury.
- 2. Barricade work area to block vehicle access to the dispenser.
- 3. Close the dispenser shear valve prior to removing hanging hardware (hoses, safety breakaways, and nozzles).
- 4. Drain liquid product from the hanging hardware set into an approved container prior to replacing any hanging hardware components.
- 5. Remove hanging hardware from the dispenser prior to making replacement component assembly connections. VST recommends connecting the whip hose to the dispenser as the last connection during the hanging hardware assembly.

INSTALLATION

- 1. The maximum length of the hose assembly shall not exceed eighteen (18) feet. Lengths greater than eighteen (18) feet are permitted if acceptable to authorities having jurisdiction.
- 2. Initial inspection:
 - a. Carefully unpack hose from shipping carton.
 - b. Inspect ALL O-Rings on each end of the hose to determine that they are present and undamaged.
 - c. Inspect hose exterior for any damage.
 - d. Inspect coupling threads for any damage.
- Lightly lubricate ALL O-Rings on mating connections with petroleum jelly or other suitable lubricant. DO NOT USE pipe dope or thread sealant.
- 4. Insert the hose coupling into the mating connection and hand-tighten.
- 5. Tighten all the hose-joint connections to 50 ft.-lbs. of torque. DO NOT OVER TIGHTEN. Use a torque wrench with an open-end attachment to fit the hose couplings and an open-end wrench to properly tighten coupling connections. DO NOT USE channel-locks or pliers to tighten hose joints. Proper ft.-lbs. torque may not be achieved with these tools.
- 6. Purge air from the system by pumping one-tenth (1/10) to two-tenths (2/10) of a gallon of fuel into an approved container. Inspect

Figure 1.EVR Vacuum Assist Hanging Hardware Assembly



VST Installation Procedure for Phase II EVR Vacuum Assist Low Permeation Fuel Hoses

Part Number Series: V34EV



Vapor Systems Technologies, Inc.

650 Pleasant Valley Drive Springboro, Ohio 45066 (USA)

Toll Free: 1-888-878-4673 Phone: 937-704-9333 Fax: 937-704-9443 www.vsthose.com

each hose joint connection for liquid leaks and meter creep. Make proper adjustments at the hose connection if necessary.

- 7. Check the nozzle shut-off action by dispensing fuel into an approved container at least three times to assure proper automatic operation. To test, operate the nozzle and submerge the spout tip in fuel until the fuel level covers the vent hole. The main valve of the nozzle automatically shuts off when liquid covers the vent hole at the end of the spout. The dispenser should deliver a minimum of 3 gpm. Hold open latch will disengage automatically when liquid covers the vent hole in the spout.
- 8. Measure the resistance between the dispenser outlet casting and the tip of the nozzle spout. Use an electronic multimeter set on the high range of the ohmmeter function. Resistance should not indicate more than 70,000 ohms per foot of the hose. Example: The measured resistance of a 12 foot hose must not exceed 840,000 ohms (840 kilohms).

MAINTENANCE

Inspect hoses regularly for damage, loose connections, leaks, kinks, blisters, bulges, flattened areas, soft spots, or any cuts/gouges deep enough to expose the reinforcement beneath the hose cover. Replace as necessary. Subject to customer abuse, hoses should be replaced when damaged.

The hose is designed and constructed to give lasting service if properly handled and maintained. If for any reason it should need attention, contact your VST distributor for proper disposition.

NOTE

Due to the abuse, misuse, changing gasoline formulas, variation in maintenance practices, environmental conditions, and /or conditions beyond the manufacturer's control, dispensing equipment may need replacement before five (5) years. Inspections and proper maintenance procedures should be followed by the station manager to determine if replacement is required before five (5) years.

WARNING

Unauthorized rebuilding or modifying of hoses voids ALL approvals and warranties. VST products must be used in compliance with applicable federal, state, and local laws and regulations.