## **Drive-Offs and Other Customer Abuse**

If the hanging hardware components are involved in a drive-off or if they incur some customer abuse, and they are not replaced as new, each individual component of the hanging hardware <u>must be visually</u> <u>inspected and functionally tested</u> before the components can return to dispensing fuel.

• A visual assessment and functional tests are outlined in the following pages.

# ANY COMPONENT THAT DOES NOT PASS A VISUAL INSPECTION OR FUNCTIONAL TEST MUST BE REPLACED.

#### IF THE VST BREAKAWAY WITH THE GRAY RETENTION BAND (AND UL LABEL THAT STATES REATTACHABLE) IS INVOLVED IN A DRIVEOFF, IT MAY BE RECONNECTED. THESE BREAKAWAYS ARE RECONNECTABLE.



Before beginning work, barricade the work area to block customer use.

### 1 Drive Offs & Other Customer Abuse: Perform a Visual Assessment

Visually inspect the hanging	hardware system as follow	ws to determine the extent of t	he damage:
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Action	Test Procedure	Corrective Action	Reference Material	Authorized Personnel
Perform a thorough visual examination of the exterior of the whip hose and the curb hose for any obvious imperfections.	Obvious imperfections include, but are not limited to: Damage to the swivels Damage to the couplings Kinks / flat spots Tears to the outer hose	Replace with new hose(s).	IOM-8	Hose replacement: GDF Owner/Operator or VST ASC Levels A, B, C, or D or EMCO Level A for Veyance Hose
	If there are no imperfections to the whip and curb hose, those hoses may be reused.	Reassemble hose(s).	IOM-8	GDF Owner/Operator or VST ASC Levels A, B, C, or D or EMCO Level A for Veyance Hose
Perform a thorough visual inspection of the nozzle for any obvious imperfections.	Obvious imperfections include, but are not limited to: <u>VST Nozzle</u> : Damaged spout (broken, bent); Damage to the face seal, collection sleeve / interlock rod assembly; Broken face seal; Torn collection sleeve; Bent interlock rod; Nozzle alignment marks; Damage to the lever and lever guard. <u>EMCO Nozzle:</u> Damage spout, broken or bent; Damage to the insertion interlock rod; Torn boot face or bellows; Damage to the lever, hold open latch and lever guard; Missing band clamp, serial plate and security rivet.	Replace damaged components where applicable.	IOM-7	Nozzle repair: VST ASC Levels A, B, C, or D or EMCO Level A
		Replace with new nozzle.	IOM-6	<b>Nozzle replacement</b> : GDF Owner/Operator or VST ASC Levels A, B, C, or D or EMCO Level A

Perform a thorough visual inspection of the breakaway for any obvious imperfections.	<u>EMCO Breakaway</u> Non-re-connectable. Breakaway separated.	Replace with new breakaway	IOM-9	<b>Breakaway replacement:</b> GDF Owner/Operator or EMCO Level A	
	<u>VST (Reattachable)</u> Re-connectable. Breakaway separated,	Replace or repair breakaway	IOM-9	Breakaway replacement / repair: GDF Owner/Operator or VST ASC Levels A, B, C, or D	
If no imperfection or damage is visibly evident, proceed to functional testing.					

## Function Testing Description

Perform the following functional tests prior to re-using a hose, breakaway or a nozzle following a drive-off:

Test	Test Procedure	Corrective Action	Authorized Personnel	
Leak Check	Verify that there are no liquid leaks in all components. Dispense fuel and check each connection between the components. A visual inspection of the nozzle can determine any obvious	Any component that does not pass the functional test must be replaced.	GDF Owner/Operator or VST ASC Levels A, B, C, or D or EMCO Level A	
	liquid leaks.	Go to IOM 6, 8, and 9		
	Checking for meter creep will verify the integrity of the connections.	Any component that does not	GDF Owner/Operator or	
Meter Creep	Dispense 1/10 to 2/10 of a gallon of fuel into an approved container then release lever and move components around and/or gently shake the hose and verify if the displace amount on the dispenser changes.	pass the functional test must be replaced. Go to IOMs 6, 8, and 9	VST ASC Levels A, B, C, or D or EMCO Level A	
Automatic Shut-Off and Insertion Interlock	The insertion interlock mechanism shall not allow dispensing when the bellows is uncompressed as determined by direct	Repair or replace the nozzle	Nozzle replacement GDF Owner/Operator or VST ASC Levels A, B, C, or D or EMCO Level A	
	observation or GDF-09 (See Vapor Recovery Defects list).	Go to IOM-6 or IOM-7	Nozzle repair VST ASC Levels A, B, C, or D or EMCO Level A	
Resistance	IOM-6	Any component that does not pass the functional test must be replaced.	GDF Owner/Operator or VST ASC Levels A, B, C, or D or	
		Go to IOM 6, 8, and 9	EMCO Level A	