

# VST Installation Procedure for Phase II Vacuum Assist Safety Breakaway Devices

Part Number Series: VST-HEVR-SBK, VST-ISVR-SBK



**Vapor Systems Technologies, Inc.**

650 Pleasant Valley Drive  
Springboro, Ohio 45066 (USA)

Toll Free: 1-888-878-4673

Phone: 937-704-9333

Fax: 937-704-9443

www.vsthose.com

## APPLICATION

These VST Safety Breakaway devices are intended to prevent damage to the dispenser and hose in the event of a vehicle drive off. These devices separate at pull forces up to 350 lbs. You will need to determine that 350 lbs. of pull force will not damage the dispenser.

After verifying that the dispenser is securely bolted to the island, it can be tested by using a spring scale and a length of rope. The rope must be connected at the dispenser outlet casting, which may require a threaded bushing with a hole for attaching the rope. Attach the scale to the rope and pull to 350 lbs. in several directions. Be sure to avoid damaging the dispenser.

## NOTE

- The whip hose **ALWAYS** attaches to the dispenser. If a retractor is being used, the retractor clamp **MUST** be between the breakaway and dispenser.
- VST hoses are made to withstand 350 pounds tensile pull without damage. If another brand of hose is present at the dispenser, VST recommends that you contact the hose manufacturer regarding the compatibility with this breakaway device.

## GENERAL INFORMATION

If hanging hardware components are involved in a drive-off or incur other customer abuse, each individual component must be functionally tested prior to customer dispensing activities.

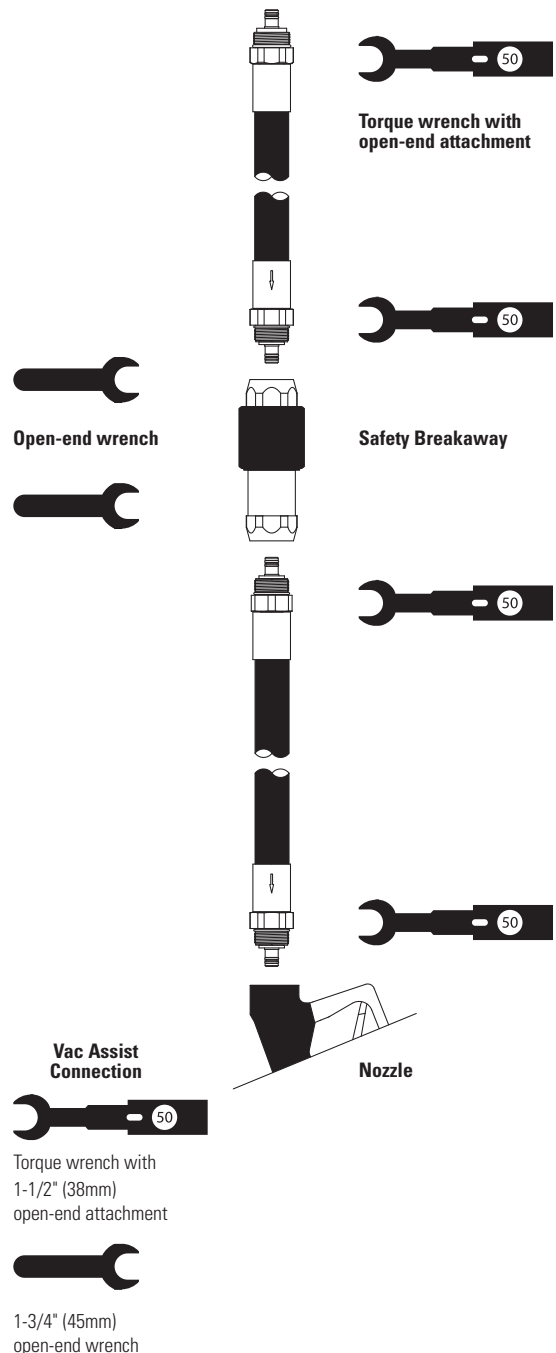
## INSTALLATION PREPARATION

These procedures must be followed to ensure leak-proof installation and operation of these safety breakaway products.

- Turn off and tag the power to the dispenser. Dispenser must be de-energized prior to service to avoid personal injury.
- Barricade work area to block vehicle access to the dispenser.
- Close dispenser shear valve prior to performing any service work with the hanging hardware (hoses, safety breakaways, and nozzles).
- Drain liquid product from the hanging hardware set into an approved container prior to replacing any hanging hardware component.
- When not using the VST Breakaway Assembly Tool (VST-BAT-200), remove hanging hardware from the dispenser prior to making replacement component assembly connections. VST recommends connecting the whip hose to dispenser as the last connection during hanging hardware assembly.

**Figure 1.**

Vacuum Assist Hanging Hardware



# VST Installation Procedure for Phase II Vacuum Assist Safety Breakaway Devices

Part Number Series: VST-HEVR-SBK, VST-ISVR-SBK

## INSTALLATION AND FUNCTION TESTS

1. Initial inspection:
  - a. Carefully unpack safety breakaway from shipping carton.
  - b. Inspect safety breakaway for any damage to threads, O-rings, exterior, etc.
2. Lightly lubricate **ALL** O-rings on mating connections with petroleum jelly or other suitable lubricant. **DO NOT USE** pipe dope or thread sealant.
3. Attach breakaway on mating connection and tighten by hand. **NOTE FLOW DIRECTION ARROW** (where applicable). Use the hex on the breakaway body to tighten. **DO NOT USE** the breakaway body to tighten the unit.

**FIGURE 2.**

VST Breakaway Assembly Tool



4. Tighten breakaway connection to 50 ft.-lbs. of torque. **DO NOT OVER TIGHTEN.** Use the hex on the breakaway body to tighten. Use a torque wrench with an open-end attachment to fit the hose couplings and an open-end wrench to properly tighten breakaway connections. **DO NOT USE** channel-locks or pliers to tighten connections. Proper ft.-lb. torque may not be achieved with these tools.
5. Purge air from the system by pumping one-tenth (1/10) to two tenths (2/10) of a gallon of fuel into an approved container. Inspect each breakaway joint connection for liquid leaks and meter creep. Make proper adjustments at the breakaway connection if necessary.
6. Check the nozzle shut-off action by dispensing fuel into an approved container at least three times to assure proper automatic operation. To test, operate the nozzle and submerge the spout tip in fuel until the fuel level covers the vent hole. The main valve of the nozzle automatically shuts off when liquid covers the vent hole at the end of the spout. The dispenser should deliver a minimum of 3 gpm. Hold open latch will disengage automatically when liquid covers the vent hole in the spout.
7. Measure the resistance between the dispenser outlet casting and the tip of the nozzle spout. Use an electronic multimeter set on the high range of the ohmmeter function. Resistance should not indicate more than 70,000 ohms per foot of hose. Example: The measured resistance for a 12-foot hose must not exceed 840,000 ohms (840 kilohms).

## BREAKAWAY REATTACHMENT PROCEDURES

These VST reattachable breakaways can be reconnected in either one of two methods:

**METHOD 1:** Use of the VST Breakaway Assembly Tool (VST-BAT-200) with the appropriate reassembly plates for this breakaway.

1. Follow **INSTALLATION PREPARATION** steps 1 - 3.
2. Inspect both safety breakaway halves for damage that may have occurred during separation. Include looking for external damage to the product, damaged threads, damaged O-rings, missing O-rings, proper placement of O-rings, etc. **If damage is detected, replace with new product.**
3. Prior to reassembling, be sure the mating parts are undamaged and clean.
4. Lightly lubricate **ALL** O-rings on mating connections with petroleum jelly or other suitable lubricant.

# VST Installation Procedure for Phase II Vacuum Assist Safety Breakaway Devices

Part Number Series: VST-HEVR-SBK, VST-ISVR-SBK

- Utilize the VST Breakaway Assembly Tool with the appropriate reassembly plates to reassemble the breakaway. The tool is used to provide appropriate leverage for the ease of reassembly of the breakaway. This can be done without disassembling the hoses from the breakaway halves. **See Figure 2.**
- Press the button on the VST Breakaway Assembly Tool to spread the end clamps apart. This will allow for the two separated breakaway halves to fit between the top and bottom clamps.
- Slide the top clamp of the VST Breakaway Assembly Tool behind the hex on the breakaway half still connected to the whip hose. **See Figure 2.**

**FIGURE 3.**  
Anti-Rotation Studs and Slots



- Slide the separated bottom half of the breakaway, with curb hose and nozzle attached, onto the bottom clamp of the VST Breakaway Assembly Tool. **See Figure 2.**
- Slowly squeeze the VST Breakaway Assembly Tool trigger to bring the breakaway halves together.
- Carefully align the two breakaway halves.
  - Align the anti-rotation studs (2) inside the breakaway half on the curb hose with the slots (2) on the other half of the breakaway attached to the whip hose. **See Figure 3.**
- Continue squeezing the VST Breakaway Assembly Tool trigger to finish reassembly.
- The two aligned breakaway halves need to be assembled concentrically (properly aligned) until they snap into place.
  - Listen for a “click” to indicate that the two halves have been properly reattached.
  - If the two breakaway halves become cocked (misaligned) or otherwise do not snap together easily, pull them apart and repeat steps 7 - 12.

**CAUTION:** Reconnection can cause a small amount of gasoline to leak out of the breakaway. A towel wrapped loosely around the breakaway can help to minimize spills.

- After the two breakaway halves are properly snapped together, remove the VST Breakaway Assembly Tool (press the button on the tool to allow it to release), and give the reassembled breakaway a strong pull to verify that it is properly connected.
- Perform Section 1.4 – Procedure for Operator Reconnection of Breakaway and Testing Fueling Point after a Drive-Off in the Assist Systems Scheduled Maintenance.

**METHOD 2:** Without the use of the VST Breakaway Assembly Tool.

- Follow **INSTALLATION PREPARATION** steps 1 - 5.
- Disconnect hoses from the safety breakaway halves.
- Inspect both safety breakaway halves for damage that may have occurred during separation. Include looking for external damage to the product, damaged threads, damaged O-rings, missing O-rings, proper placement of O-rings, etc. **If damage is detected, replace with new product.**
- Prior to reassembling, be sure the mating parts are undamaged and clean.

# VST Installation Procedure for Phase II Vacuum Assist Safety Breakaway Devices

Part Number Series: VST-HEVR-SBK, VST-ISVR-SBK



**Vapor Systems Technologies, Inc.**

650 Pleasant Valley Drive  
Springboro, Ohio 45066 (USA)

Toll Free: 1-888-878-4673

Phone: 937-704-9333

Fax: 937-704-9443

www.vsthose.com

5. Lightly lubricate **ALL** O-rings on mating connections with petroleum jelly or other suitable lubricant.
6. Carefully align the 2 breakaway halves.
  - a. Align the anti-rotation studs inside the breakaway half on the curb hose with the slots on the other half of the breakaway -inside the breakaway half on the whip hose. **See Figure 3.**
7. The two aligned breakaway halves need to be assembled concentrically (properly aligned) until they snap into place.
  - a. Listen for a "click" to indicate that the two halves have been properly reattached.
  - b. If the two breakaway halves become cocked (misaligned) or otherwise do not snap together easily, pull them apart and start over.
8. After the two breakaway halves are properly snapped together, give the reassembled breakaway a strong pull to verify that it is properly connected.
9. Perform Section 1.4 – Procedure for Operator Reconnection of Breakaway and Testing Fueling Point after a Drive-Off in the Assist Systems Scheduled Maintenance.

## **MAINTENANCE**

Inspect breakaways regularly for damage, loose connections or leaks. Replace as necessary. Subject to customer abuse, breakaways should be replaced when damaged.

The breakaway is designed and constructed to give lasting service if properly handled and maintained. If for any reason it should need attention, contact your VST distributor for proper disposition.

## **NOTE:**

Due to abuse, misuse, changing gasoline formulas, variation in maintenance practices, environmental conditions and/or conditions beyond the manufacturer's control, dispensing equipment may need replacement before five (5) years. Inspections and proper maintenance procedures should be followed by the station manager to determine if replacement is required before five (5) years.

## **WARNING**

Unauthorized rebuilding or modifying of breakaways voids ALL approvals and warranties.

VST products must be used in compliance with applicable federal, state and local laws and regulations.

# CUSTOMER COPY

**To be left at gasoline dispensing facility (GDF)  
at time of installation**

Manufacturing Date:  
**(SEE BOX LABEL)**

Serial Number: (Fill in at time of installation)

## VST Warranty Statement

This limited warranty is given by Vapor Systems Technologies, Inc. (hereinafter VST) to the initial purchaser, and any subsequent purchasers of new equipment, within the warranty period of products manufactured by VST. VST products:

- Are factory tested and meet all applicable performance standards and specifications.
- Should be used in compliance with all applicable federal, state, and local laws and regulations to which they were certified.
- Are warranted to be free from defect in material and workmanship with ongoing compliance to all applicable performance standards and specifications under normal use, service, proper installation, inspections, and maintenance practices per manufacturer specifications.

VST warrants the materials and workmanship to be free from defects in accordance with the following provisions:

1. This warranty does not apply to any products that have:
  - Been subject to misuse, abuse, tampering, negligence, accident, or drive off.
  - Been misapplied, improperly installed, or not installed per VST’s instructions and specifications.
  - Been modified, altered, rebuilt or repaired by unauthorized persons or outside the criteria of VST specifications.
  - Been improperly maintained and/or improperly inspected in accordance with the system’s or product’s periodic maintenance schedule, and any inspection and/or maintenance requirements imposed by the State or any government agency.
  - Been exposed to contact with fuels containing greater than 5% methanol, 10% ethanol, or 15% MTBE by volume or any exposure to M85/E85 fuel.
  - Been subject to damage resulting from acts of God.
2. This warranty does not cover and VST is not responsible or liable for:
  - Incidental, consequential and/or indirect damages or loss including, but not limited to, personal injury, death, property damage, environmental damage, cost of labor, clean-up, downtime, installation and removal, product damage, and loss of product, revenue or profits.
  - Any claims or lawsuits against the purchaser and/or distributor.
  - Labor or materials necessary to disconnect or connect the warranted product for return to VST.

VST products used on systems that have not been listed by a nationally-recognized testing laboratory (NRTL) or use that falls outside intended field of use voids all warranties.

The duration of this warranty is TWELVE (12) MONTHS from the time of installation provided timely valid proof of installation is submitted to VST. Valid proof of installation options include, but are not limited to:

- VST Product Warranty Registration Card is properly completed and returned to VST at time of installation and within (6) SIX MONTHS from the date of manufacture.

OR

- In lieu of a legitimate, completed and returned VST Product Warranty Registration Card within the first (6) SIX MONTHS from the date of manufacture, VST requires the following:
  1. A completed gasoline dispensing facility (GDF) monthly maintenance log from the month in which the VST equipment was installed and documented, **AND**
  2. One of the following documents that may be used as a reference installation date:
    - A valid distributor invoice
    - A valid contractor invoice

**The above options must be clearly marked with:**

- All VST product serial numbers
- Product sale date and/or installation date
- Purchaser name, address, and phone number

If valid proof of installation is not received by VST, as noted above, the warranty period is TWELVE (12) MONTHS from the VST date of manufacture.

In the event of a warranty claim:

- The purchaser/distributor must obtain a copy of a Return Goods Authorization (RGA) from VST prior to returning product so as to ensure proper processing. All warranty claim returns must be shipped freight prepaid by the purchaser and/or distributor.
- Warranty status will be determined upon inspection at VST's facility within THIRTY (30) DAYS of receipt by VST of the warranted products. All returned merchandise deemed Not Under Warranty; will be held by VST for SEVEN (7) BUSINESS DAYS prior to disposal. Return of this product to the purchaser/distributor will require purchaser/distributor to issue a call tag within SEVEN (7) BUSINESS DAYS of notification.
- Repair or replacement of the warranted product is the **EXCLUSIVE REMEDY** under the terms of this warranty. No other warranty exists.

VST, as to each defect, shall be relieved of all obligations and liabilities under this Limited Warranty if the products have been operated with any accessory, equipment, or a part not specifically approved by VST and the appropriate governing regulatory agencies.

**THIS LIMITED WARRANTY IS EXCLUSIVE AND IS IN LIEU OF ALL OTHER WARRANTIES. VST MAKES NO OTHER WARRANTIES (WHETHER WRITTEN OR ORAL), EXPRESS OR IMPLIED, INCLUDING BUT NOT LIMITED TO ANY IMPLIED WARRANTY OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, OR OTHERWISE, AND ANY OTHER SUCH WARRANTIES ARE HEREBY DISCLAIMED.**

**VST NEITHER ASSUMES NOR AUTHORIZES ANY OTHER PERSON OR ENTITY TO ASSUME FOR IT OR BIND IT TO ANY OTHER LIABILITY OR OBLIGATION RELATED TO OR IN CONNECTION WITH THIS LIMITED WARRANTY.**

VST reserves the right to make changes at any time to prices and designs, or make additions or improvements with respect to its products, without incurring any obligation to modify or install same on previously manufactured products.

✂ Cut along dotted lines for both the Return Tag and the Warranty Registration Card

Warranty Registration Card:

- Cut Out
- Fill out completely
- Return to VST for Warranty Registration at time of installation

Product Return Tag:

- Cut Out
- Fill out completely when submitting a Warranty Return Claim
- Include completed form in box with Warranty Return Claim product
- Include RGA paperwork



**Breakaway Return Tag**

No warranty accepted without tag filled out and attached to product.

ASC Company: \_\_\_\_\_

Site Name: \_\_\_\_\_

ASC Tech Name: \_\_\_\_\_

Site Street Address: \_\_\_\_\_

ASC #: \_\_\_\_\_

Site City, State & Zip: \_\_\_\_\_

Service Date: \_\_\_\_ / \_\_\_\_ / \_\_\_\_

Site Phone #: \_\_\_\_ - \_\_\_\_ - \_\_\_\_

Claim Serial #: \_\_\_\_\_

Breakaway Type (check one):

- Coaxial    Assist    Conventional

(product removed from service)  
Replacement Serial #: \_\_\_\_\_

**Check reason for return - at least one box below must be checked to be considered for a warranty claim:**

- Connection or thread problem
- Failed regulatory test ----->
- Leaked fuel } ----->
- Leaked vapor }
- Would not re-connect (applies to reattachable only)
- Other claim - explain (use space to the right) ----->

Specify the test that failed: \_\_\_\_\_

Specify location of the leak: \_\_\_\_\_

Please explain any "Other claim" below: \_\_\_\_\_

**This side of tag to be filled in by ASC**



**Vapor Systems Technologies, Inc.**

Phone: (937) 704-9333 • Fax: (937) 704-9443  
www.vsthose.com

**IMPORTANT  
PRODUCT WARRANTY  
REGISTRATION CARD**

(FILL OUT WARRANTY REGISTRATION CARD COMPLETELY)

See VST Warranty Statement for complete Warranty details.

A copy of the VST Warranty Statement is included in every product carton.

PRODUCT STYLE:

- HOSE
- NOZZLE
- PROCESSOR
- SAFETY BREAKAWAY
- OTHER

SERIAL NUMBER:	_____
INSTALLATION DATE:	_____
INSTALLATION SITE NAME:	_____
INSTALLATION CITY/STATE/ZIP:	_____
INSTALLATION SITE PHONE NUMBER:	_____
DISTRIBUTOR NAME:	_____

✂ Cut along dotted lines for both the Return Tag and the Warranty Registration Card

Product Return Tag:

- Cut Out
- Fill out completely when submitting a Warranty Return Claim
- Include completed form in box with Warranty Return Claim product
- Include RGA paperwork

Warranty Registration Card:

- Cut Out
- Fill out completely
- Return to VST for Warranty Registration at time of installation

No warranty accepted without tag filled out and attached to product.



### Breakaway Return Tag

**Distributor Name:** \_\_\_\_\_

**Street Address:** \_\_\_\_\_

**City, State & Zip:** \_\_\_\_\_

**Distributor Phone #:** \_\_\_\_\_

**RGANumber:** \_\_\_\_\_

**Distributor should check off "all" of the below items for accurate warranty claim processing:**

- RGA number is obtained and filled in on this side of tag
- "Claim serial number" is validated (refer to other side of tag)
- "Replacement serial number" is filled in (refer to other side of tag)
- Verify the "reason for return" is filled in (refer to other side of tag)

**Return product to:** Vapor Systems Technologies, Inc.      **Phone:** 1-888-VST-HOSE  
 650 Pleasant Valley Drive      1-888-878-4673  
 Springboro, Ohio 45066      **Website:** www.vsthose.com      9534-001S 11/20

This side of tag to be filled in by Distributor

**Vapor Systems Technologies, Inc.**  
 650 Pleasant Valley Drive  
 Springboro, Ohio 45066

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_