

VST U.S. GREEN MACHINE Training

Use the tab key to navigate this document.

Student's Company Information

Company

Name:			
Company			
Street:			
Company	Company	Company	
City:	State:	Zip:	
Company	Company		
Phone:	Fax:		
Student's Information Last:	First:		
Student Cell Phone:	Student E-Mail:		
Please check the appropriate box below:			
General Contractor			
Vapor Piping Contractor			
Electrical Contractor			
Start Un Contractor			

Training Instructions

- 1. Go to www.vsthose.com.
- 2. Click the VST Education button, under "U.S. GREEN MACHINE." Then click the link to the training you wish to take.
- 3. Watch the training video.
- 4. Once you've watched the training video, download, and print the quiz. The quiz has a registration form with it.
- 5. Fill out the registration form, take the quiz, and email both the registration form and the quiz back to VST to Susie McLaughlin mclaughlin@vsthose.com.
- 6. VST will email your certification.

U.S. GREEN MACHINE – Vapor Piping Contractor Quiz

1.)	What slope is required for all vapor piping?	
	Maximum ¼" per foot away from the GREEN MACHINE	Must correct
	☐ Minimum ¼" per foot away from the GREEN MACHINE	score 7 of 8
	Maximum ¼" per foot towards the GREEN MACHINE	pass this qui
	☐ Minimum ¼" per foot towards the GREEN MACHINE	
2.)	True or False: It is OK for traps to exist anywhere in the piping.	
	True	
	☐ False	
3.)	What is the correct order to install the pipe fittings between the vent risers GREEN MACHINE (starting from the vent risers)?	s and the
	Ball valve, union, tee with a plug	
	Union, ball valve, tee with a plug	
	Tee with a plug, union, ball valve	
	Ball valve, union, ball valve	
4.)	Which of the following is true of the drain line?	
	It runs from the vapor inlet pipe to the vapor return line	
	☐ It has a loop	
	The top of the loop is below the bottom of the vapor inlet line	
	All of the above	
5.)	Is the Piping Contractor required to install a $\frac{1}{4}$ " NPT Adapter in the $\frac{1}{4}$ " diamline?	neter drain
	Yes	
	☐ No	
	There is no adapter	
	Depends on the piping arrangement	

U.S. GREEN MACHINE – Vapor Piping Contractor Quiz

6.)	True or False: The ball valves between the GREEN MACHINE and vent risersare not lockable.
	True
	☐ False
7.)	After the piping for the GREEN MACHINE is complete, should the 3-way valve below the pressure sensor be open (handle is vertical) or closed (handle is horizontal)?
	Closed
	☐ Open
8.)	Who provides the lockable ball valves?
	☐ The General Contractor
	☐ The Piping Contractor
	The station owner
	☐ Vapor Systems Technologies