## **Drive-Offs and Other Customer Abuse**

If the hanging hardware components are involved in a drive-off or if they incur some customer abuse, and they are not replaced as new, each individual component of the hanging hardware <u>must be visually</u> <u>inspected and functionally tested</u> before the components can return to dispensing fuel.

A visual assessment and functional tests are outlined in the following pages.

ANY COMPONENT THAT DOES NOT PASS A VISUAL INSPECTION OR FUNCTIONAL TEST MUST BE REPLACED.

IF THE VST BREAKAWAY WITH THE BLACK RETENTION BAND (AND UL LABEL STATING NON-REATTACHABLE) OR THE EMCO BREAKAWAY IS INVOLVED IN A DRIVEOFF, IT MUST BE REPLACED. THESE BREAKAWAYS ARE NON-RECONNECTABLE.

IF THE VST BREAKAWAY WITH THE GRAY RETENTION BAND (AND UL LABEL THAT STATES REATTACHABLE) OR THE OPW BREAKAWAY IS INVOLVED IN A DRIVEOFF, IT MAY BE RECONNECTED. THESE BREAKAWAYS ARE RECONNECTABLE.



Before beginning work, barricade the work area to block customer use.

## 1 Drive Offs & Other Customer Abuse: Perform a Visual Assessment

Visually inspect the hanging hardware system as follows to determine the extent of the damage:

Action	Test Procedure	Corrective Action	Reference Material	Authorized Personnel
Perform a thorough visual examination of the exterior of the whip hose and the curb	Obvious imperfections include, but are not limited to: Damage to the swivels Damage to the couplings Kinks / flat spots Tears to the outer hose	Replace with new hose(s).	IOM-8	Hose replacement: GDF Owner/Operator or VST ASC Levels A, B, C, or D or EMCO Level A for ContiTech Hose
hose for any obvious imperfections.	y obvious	IOM-8	GDF Owner/Operator or VST ASC Levels A, B, C, or D or EMCO Level A for ContiTech Hose	
Perform a thorough visual inspection of the nozzle for any obvious imperfections.	Obvious imperfections include, but are not limited to:  VST Nozzle: Damaged spout (broken, bent); Damage to the face seal, collection sleeve / interlock rod assembly; Broken face seal; Torn collection sleeve; Bent interlock rod; Nozzle alignment marks; Damage to the lever and lever guard.  EMCO Nozzle: Damage spout, broken or bent; Damage to the insertion interlock rod; Torn boot face or bellows; Damage to the lever, hold open latch and lever guard; Missing band clamp, serial plate and security rivet.	Replace damaged components where applicable.	IOM-7	Nozzle repair: VST ASC Levels A, B, C, or D or EMCO Level A
		Replace with new nozzle.	IOM-6	Nozzle replacement: GDF Owner/Operator or VST ASC Levels A, B, C, or D or EMCO Level A

Perform a thorough visual inspection of the breakaway for any obvious imperfections.	VST (Non-Reattachable ) / EMCO Breakaway Non-re-connectable. Breakaway separated.	Replace with new breakaway	IOM-9	Breakaway replacement: GDF Owner/Operator or VST ASC Levels A, B, C, or D or EMCO Level A		
	VST (Reattachable) / OPW Breakaway Re-connectable. Breakaway separated,	Replace or repair breakaway	IOM-9	Breakaway replacement / repair: GDF Owner/Operator or VST ASC Levels A, B, C, or D or EMCO Level A		
If no imperfection or damage is visibly evident, proceed to functional testing.						

## **Function Testing Description**

## Perform the following functional tests prior to re-using a hose, breakaway or a nozzle following a drive-off:

Test	Test Procedure	Corrective Action	Authorized Personnel	
Leak Check	Verify that there are no liquid leaks in all components.  Dispense fuel and check each connection between the components.	Any component that does not pass the functional test must be replaced.	GDF Owner/Operator or VST ASC Levels A, B, C, or D or	
	A visual inspection of the nozzle can determine any obvious liquid leaks.	Go to IOM 6, 8, and 9	EMCO Level A	
	Checking for meter creep will verify the integrity of the connections.	Any component that does not	GDF Owner/Operator or VST ASC Levels A, B, C, or D or EMCO Level A	
Meter Creep	Dispense 1/10 to 2/10 of a gallon of fuel into an approved container then release lever and move components around and/or gently shake the hose and verify if the displace amount on the dispenser changes.	pass the functional test must be replaced. Go to IOMs 6, 8, and 9		
Automatic Shut-Off and Insertion Interlock	The insertion interlock mechanism shall not allow dispensing	Repair or replace the nozzle	Nozzle replacement GDF Owner/Operator or VST ASC Levels A, B, C, or D or EMCO Level A	
	when the bellows is uncompressed as determined by direct observation or GDF-09 (See Vapor Recovery Defects list).	Go to IOM-6 or IOM-7	Nozzle repair VST ASC Levels A, B, C, or D	
			or EMCO Level A	
Resistance	IOM-6	Any component that does not pass the functional test must be replaced.	GDF Owner/Operator or VST ASC Levels A, B, C, or D or	
		Go to IOM 6, 8, and 9	EMCO Level A	