



8.7 Maintenance Switch Alarm

- The Maintenance Switch Alarm will activate when the Maintenance Switch has been turned OFF. The Maintenance Switch is used to stop the GREEN MACHINE from running, which will keep power ON to the Control Panel and to the PLC Controller.
- This function is usually used if there is a problem with the GREEN MACHINE and is used during troubleshooting.
- **See Figure 8-9.**

When the Maintenance Switch Alarm is Active:

1. On the Main Screen, the GM Status text box will turn RED and display ALARM.
2. Push the Alarm Screen button to view the Alarm Screen.
3. The Maintenance Switch Alarm box will be RED and display Maintenance Switch Alarm.

To reset the Maintenance Switch Alarm:

1. Turn the Maintenance Switch to the ON position on the front of the Control Panel.
2. The Maintenance Switch Alarm will now display Maintenance Switch Normal in a GREEN box.