

# VST Installation Procedure for Low Perm Premium Conventional Fuel Hoses

Part Number Series: V34EC



**Vapor Systems Technologies, Inc.**

650 Pleasant Valley Drive  
Springboro, Ohio 45066 (USA)

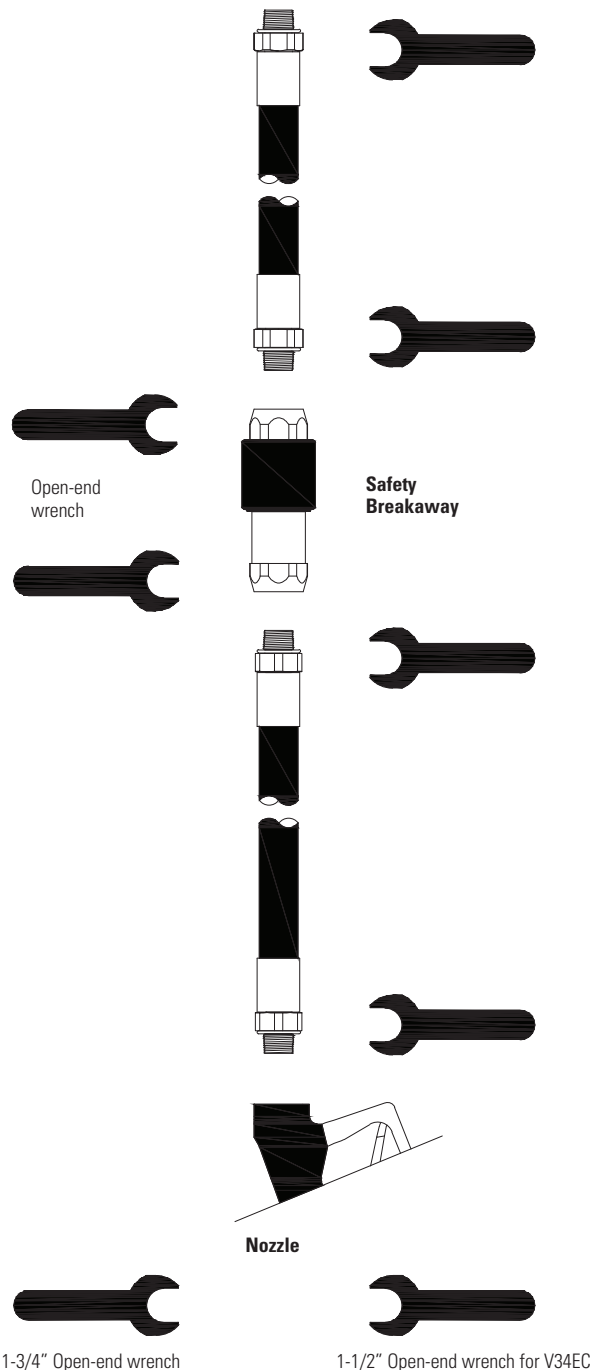
Toll Free: 1-888-878-4673

Phone: 937-704-9333

Fax: 937-704-9443

www.vsthose.com

**Figure 1.**



## GENERAL INFORMATION

If hanging hardware components are involved in a drive-off or incur other customer abuse, each individual component must be functionally tested prior to customer dispensing activities.

## INSTALLATION PREPARATION

This procedure must be followed to ensure leak-proof installation and operation of these hose products.

1. Turn off and tag the power to the dispenser. Dispenser must be de-energized prior to service to avoid personal injury.
2. Barricade work area to block vehicle access to the dispenser.
3. Close dispenser shear valve prior to performing any service work with the hanging hardware (hoses, safety breakaways, and nozzles).
4. Drain liquid product from the hanging hardware set into an approved container prior to replacing any hanging hardware component. (Pull nozzle lever.)

If the nozzle has an interlock device, engage the interlock before pulling the lever.

5. Remove hanging hardware from the dispenser prior to making replacement component assembly connections. VST recommends connecting the whip hose to the dispenser as the last connection during hanging hardware assembly.

## INSTALLATION

1. The maximum length of the hose assembly shall not exceed eighteen (18) feet. Lengths greater than eighteen (18) feet are permitted if acceptable to authorities having jurisdiction.
2. Initial inspection:
  - a. Carefully unpack hose from shipping carton.
  - b. Inspect hose for any damage to threads, exterior, etc.
3. These are pipe thread couplings. Use of thread sealant is recommended. Do not use Teflon<sup>®</sup> tape. With pipe thread connections, the amount of torque necessary to obtain a seal is dependent on the mating materials and thread condition. **Only enough torque to achieve sealing should be used.**

# VST Installation Procedure for Low Perm Premium Conventional Fuel Hoses

Part Number Series: V34EC

4. Attach hose on mating connections and tighten to finger tight. After finger tight, use wrenches **ONLY** on the hex flats to tighten an additional 1 to 1-1/2 TFFT (turns from finger tight.) This is normally sufficient to obtain a proper seal. Do not exceed 40 ft.-lbs. for 3/4" pipe threads.
  - a. DO NOT OVER TIGHTEN
  - b. DO NOT USE channel locks or pliers to tighten connections.
  - c. Always follow FLOW DIRECTION ARROW (where applicable)
5. Visually inspect all hose connections for signs of potential leak points. Repair any issue immediately before proceeding.
6. Purge air from the system by pumping one-tenth (1/10) to two-tenths (2/10) of a gallon of fuel into an approved container. Inspect each hose joint connection for liquid leaks and make proper adjustments if necessary.
7. Check the nozzle shut-off action by dispensing fuel into an approved container at least three times to assure proper automatic operation. The fuel flow rate must be greater than 3 gpm for the automatic shut-off mechanism to operate.

To test, operate the nozzle and submerge the spout tip in fuel until the fuel level covers the vent hole. The main valve of the nozzle automatically shuts off when liquid covers the vent hole at the end of the spout. The hold-open latch will disengage automatically when the liquid covers the vent hole in the spout.
8. Measure the resistance between the dispenser outlet casting and the tip of the nozzle spout. Use an electronic multimeter set on the high range of the ohmmeter function. Resistance should not indicate more than 70,000 ohms per foot of hose. Example: The measured resistance for a 12-foot hose must not exceed 840,000 ohms (840 kilohms).

## MAINTENANCE

Inspect hoses regularly for damage, loose connections, leaks, kinks, blisters, bulges, flattened areas, soft spots, or any cuts/gouges deep enough to expose the reinforcement beneath the hose cover. Replace as necessary. Subject to customer abuse, hoses should be replaced when damaged.

The hose is designed and constructed to give lasting service if properly handled and maintained. If for any reason it should need attention, contact your VST distributor for proper disposition.

**NOTE:** Due to abuse, misuse, changing fuel formulas, variation in maintenance practices, environmental conditions and/or conditions beyond the manufacturer's control, dispensing equipment may need replacement before five (5) years. Inspections and proper maintenance procedures should be followed by the station manager to determine if replacement is required before five (5) years.

## WARNING

Unauthorized rebuilding or modifying of hoses voids **ALL** approvals and warranties.

VST products must be used in compliance with applicable federal, state and local laws and regulations.



## Vapor Systems Technologies, Inc.

650 Pleasant Valley Drive  
Springboro, Ohio 45066 (USA)

Toll Free: 1-888-878-4673

Phone: 937-704-9333

Fax: 937-704-9443

[www.vstthose.com](http://www.vstthose.com)