



REGISTRATION FORM

VST North America GREEN MACHINE Training

Use the tab key
to navigate this
document.

Student's Company Information

Company Name:		
Company Street:		
Company City:	Company State:	Company Zip:
Company Phone:	Company Fax:	

Student's Information

Last:	First:
Student Cell Phone:	Student E-Mail:
<p>Please check the appropriate box below:</p> <p><input type="checkbox"/> General Contractor / <input type="checkbox"/> Vapor Piping Contractor / <input type="checkbox"/> Electrical Contractor / <input type="checkbox"/> Start-Up Contractor / <input type="checkbox"/> ASC</p>	

Training Instructions

1. Go to www.vsthose.com.
2. Click the VST Education button, under "North America GREEN MACHINE." Then click the link to the training you wish to take.
3. Watch the training video.
4. Once you've watched the training video, download, and print the quiz. The quiz has a registration form with it.
5. Fill out the registration form, take the quiz, and email both the registration form and the quiz back to VST - to Susie McLaughlin mclaughlin@vsthose.com.
6. VST will email your certification.

NA GREEN MACHINE – Piping Contractor Quiz

Must correctly
score 7 of 8
questions to
pass this quiz.

- 1.) What slope is required for all vapor piping?
- ☐ Maximum ¼" per foot away from the GREEN MACHINE
 - ☐ Minimum ¼" per foot away from the GREEN MACHINE
 - ☐ Maximum ¼" per foot towards the GREEN MACHINE
 - ☐ Minimum ¼" per foot towards the GREEN MACHINE
- 2.) True or False: It is OK for traps to exist anywhere in the piping.
- ☐ True
 - ☐ False
- 3.) What is the correct order to install the pipe fittings between the vent risers and the GREEN MACHINE (starting from the vent risers)?
- ☐ Ball valve, union, tee with a plug
 - ☐ Union, ball valve, tee with a plug
 - ☐ Tee with a plug, union, ball valve
 - ☐ Ball valve, union, ball valve
- 4.) Which of the following is true of the drain line?
- ☐ It runs from the vapor inlet pipe to the vapor return line
 - ☐ It has a loop
 - ☐ The top of the loop is below the bottom of the vapor inlet line
 - ☐ All of the above
- 5.) Is the Piping Contractor required to install a ¼" NPT Adapter in the ¼" diameter drain line?
- ☐ Yes
 - ☐ No
 - ☐ There is no adapter
 - ☐ Depends on the piping arrangement
- 6.) True or False: The ball valves between the GREEN MACHINE and vent risers are not lockable.
- ☐ True
 - ☐ False

NA GREEN MACHINE – Piping Contractor Quiz

7.) After the piping for the GREEN MACHINE is complete, should the 3-way valve below the pressure sensor be open (handle is vertical) or closed (handle is horizontal)?

☐ Closed

☐ Open

8.) Who provides the lockable ball valves?

☐ The General Contractor

☐ The Piping Contractor

☐ The station owner

☐ Vapor Systems Technologies